

Work Order ID 50993

July 29, 2009 2:32:14 PM



Page 1

Item ID: D205-523-043

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Slide Bar Assembly

Start Date: 07/30/2009 Start Qty: 4.00



Cust Item ID:

Required Date: 08/05/2009 Req'd Qty: 4.00

Customer:

Reference:

Approvals: Process Plan: mf

Date: 09-07-29 Tooling:

Date: _____

Run Start



QC: _____

Date: _____ SPC (Y/N): _____

Date: _____

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
<u>N/A / CA-D205-523</u>	<u>Rev N/A ①</u>								
100	Pick Kit	0.00							
Packaging	Memo	0.00							
Packaging									
110	Small Fab	0.00							
Small Fab	Memo	0.00							
Small Fab	Assemble as per Dwg D205-523-043								
120	QC5- Inspect part completeness to step on W/O	0.00							
QC	Memo	0.00							
Quality Control									

Ep 09/08/06 ④

Ep 09/08/06 ④

=> 8/09/08/06

④ 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Required Date: 08/05/2009 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

Identify as per dwg & Stock Location: _____

0.00



Packaging

Memo

0.00

Packaging

9/8/09

④x Sp

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

H. 09-08-11

MF 09-08-06

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Picklist Print

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Work Order ID: 50993

Parent Item: D205-523-043RevN/A

Parent Item Name: Slide Bar Assembly

Comments:

Start Date: 07/30/2009

Required Date: 08/05/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3011-1RevA

Manufactured

No

110

Each

1.0000

4.0000



Rappel

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

50004

1

AN960JD616L

Purchased

No

110

Each

289.0000

8.0000



Washer

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

289

111819

289

MS21042L6

Purchased

No

110

Each

755.0000

8.0000



Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

755

105077

22

110002

233

111548

100

111578

400

Ep09/08/06
B50965 *(4K)*

Ep09/08/06

8
Ep09/08/06

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Work Order ID: 50993

Parent Item: D205-523-043RevN/A

Parent Item Name: Slide Bar Assembly



Comments:

Start Date: 07/30/2009

Required Date: 08/05/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
33116  Stud Fitting D3012-1RevA  Decal		Purchased	No			110	Each	0.0000	8.0000			
		Manufactured	No			110	Each	86.0000	8.0000			

M112338

Ep 09/08/09
Ep 09/08/09

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 6

50508 64

4

Main Warehouse

ST60 80

50852 80

4

D3012-3RevA



Decal

Manufactured No

110 Each 108.0000 8.0000



Ep 09/08/09

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 108

43757 5

47661 3

50509 20

50853 80

1
7

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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Picklist Print

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Work Order ID: 50993

Parent Item: D205-523-043RevN/A

Parent Item Name: Slide Bar Assembly

Comments:

Start Date: 07/30/2009

Required Date: 08/05/2009

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D3012-5RevA

Manufactured

No

110

Each

88.0000

8.0000



Ep 02/08/09

Decal

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

88

50173

86

50854

80

6
2

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Shop Packet Print

Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

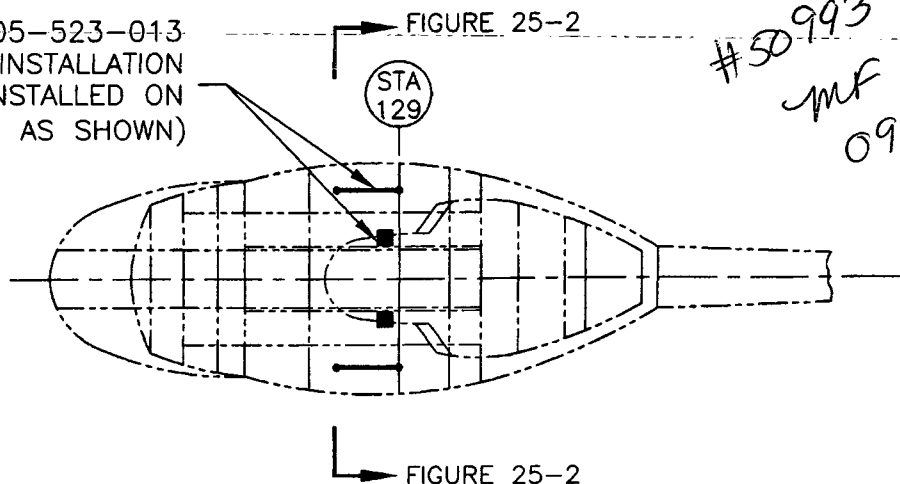
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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D205-523-013
HELI-RAPPEL INSTALLATION
(CAN BE INSTALLED ON
EITHER SIDE AS SHOWN)



#50993
mf
09-07-29

Figure 25-1: Location of Heli-Rappel™ Installation

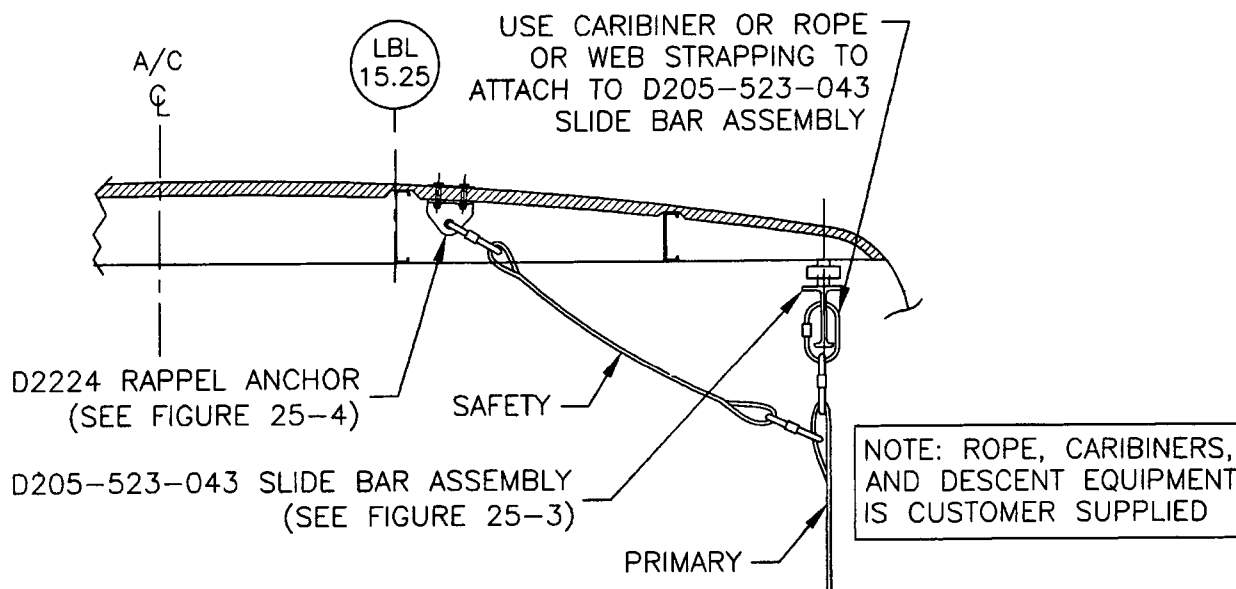


Figure 25-2: Location of Heli-Rappel™ Installation
LH Installation Shown, RH Opposite
(View Looking Aft - Section Rotated 90° CCW))

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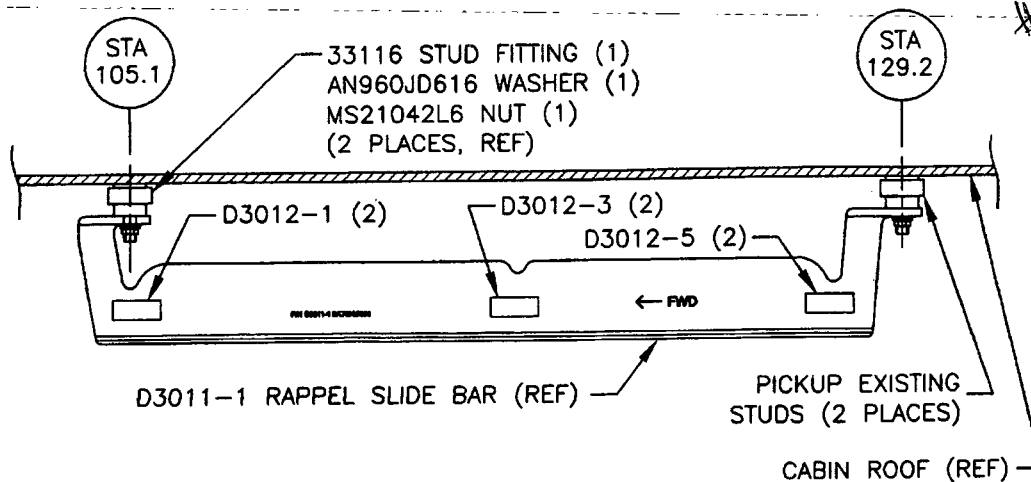


Figure 25-3: Installation of D205-523-043 Slide Bar Assembly
(View Looking Inboard)

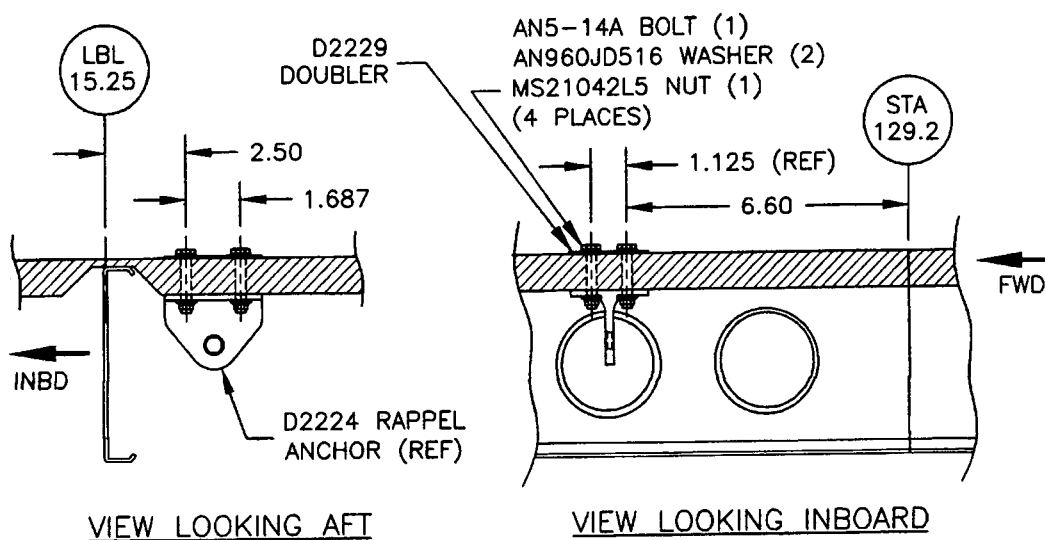


Figure 25-4: D2224 Rappel Anchor Installation

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50993
09-0727

25.4 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

25.5 PARTS LIST

-013	-023	-043	Part No.	Description
X			D205-523-013	HELI-RAPPEL™ INSTALLATION
	X		D205-523-023	300 HOUR INSPECTION KIT
1		X	D205-523-043	SLIDE BAR ASSEMBLY
		1	D3011-1	RAPPEL SLIDE BAR
		2	33116	STUD FITTING
	2	2	MS21042L6	NUT (OR MS21042-6)
	2	2	AN960JD616	WASHER
	2	2	D3012-1	DECAL
	2	2	D3012-3	DECAL
	2	2	D3012-5	DECAL
1			D2224	RAPPEL ANCHOR
2			D2229	DOUBLER
4	4		AN5-14A	BOLT
8	8		AN960JD516	WASHER
4	4		MS21042L5	NUT (OR MS21042-5)

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Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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